

Work Order ID 79503

January-26-12 3:12:50 PM

79503

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Item ID: D2649 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cross Bolt Spacer
 Start Date: 26/01/2012 Start Qty: 400.00 ***400*** Cust Item ID:
 Required Date: 09/02/2012 Req'd Qty: 400.00 ***400*** Customer:
 Reference:

Approvals: Process Plan: M.C.J. Date: 12/01/26 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2649	Rev B1								

100 Hardinge CNC LATHE SMALL 0.00
100 *ack 12/02/10* 400 ~~✓~~
 Hardinge Memo 0.00
 Hardinge CNC Lathe Small Machine as per folio FA214 on cobra machine.

110 QC2- Inspect parts off machine FAI/FAIB 0.00
110 *ack 12/02/10* 400 ~~✓~~
 QC Memo 0.00
 Quality Control

120 QC8- Inspect parts - second check 0.00
120 *B.A. 12/02/11* 400 ~~✓~~
 QC Memo 0.00
 Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125									
Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <u>C/L</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 12-02-15 400

Dart Aerospace Ltd

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Picklist Print

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Work Order ID: 79503

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Parent Item: D2649

D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 26/01/2012

Required Date: 09/02/2012

Start Qty: 400.00

Required Qty: 400.00

Comments: IPP F02.03.26Added turning on CobraNG
added cleaning DD verified :EC IPP Rev:G 10.05.11

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	350.4340	0.2833	119.2842			

M6061T6T0 375W 058

**

6061-T6 RD Tube .375 x.058W

Location	Loc Qty	Loc Code
MAT014	350.434	
116920	0.578	
119087	13.685	
119376	270	
119644	0.171	
119678	66	

M120634 x 119.3

out 12/02/11

Dart Aerospace Ltd

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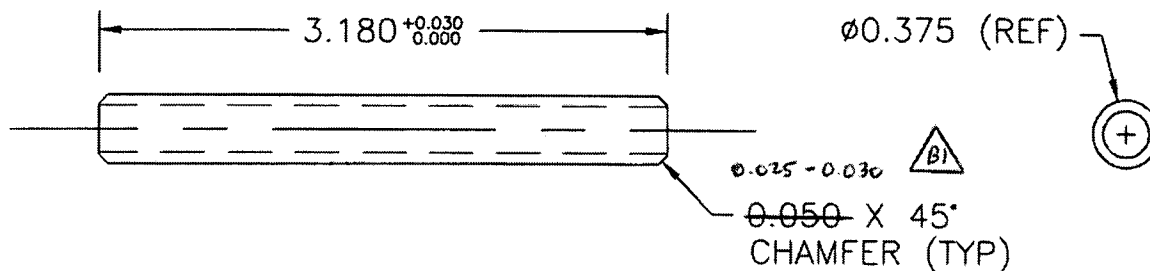
NOTE: Date & initial all entries



DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS

SECTION 7
RETURN TO
ENCLOSURE
UNCONTROLLED
SUBJECT TO
WITH
WORK
NO. 79503 U.C.S
12/01/26



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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